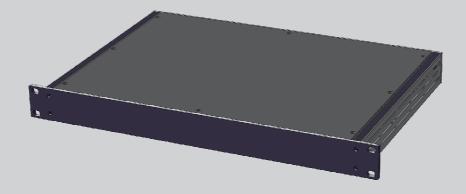


# Frontpanels and Enclosures

V1.4



# Bedienungsanleitung 19" Gehäusesystem

# Manual

19" Enclosure System

On the following sites you'll see the available options for this enclosure system.

# English language



Page 3: Features Page 4: Dimensions and Infos Page 5: Earthing System and Safety instructions Page 6: Mounting rail Page 7: API500 / 51X Page 8: 90° Brackets Page 9: Handles Page 10: Fixation Panel Page 11: 1U Drawing Page 12: 2U Drawing Page 13: 3U Drawing

### Deutschsprachig

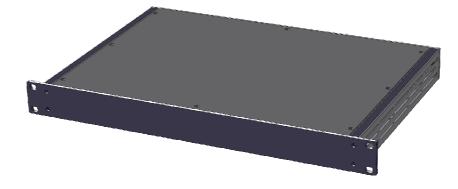


Page 15: Merkmale und Funktionen

- Page 16: Abmessungen und Informationen
- Page 17: Erdungssystem und Sicherheitsanweisungen

Page 18: Montageschine

- Page 19: API500 / 51X Modulbauweise
- Page 20: 90° Befestigungswinkel
- Page 21: Gehäusegriffe
- Page 22: Befestigungsplatte
- Page 23: 1HE Gehäusezeichnung
- Page 24: 2HE Gehäusezeichnung
- Page 25: 3HE Gehäusezeichnung



# No heat problems!

...because the ventilation holes are at the SIDE of the enclosure, where they should be

### More space for your stuff!

**Options, options, options!** 

These enclosures have the most possible height and width for 19" enclosures available on the market.

# It's save!

Universal Ground Lugs at the rear part of the side panel... or just turn the side panel by 180° if you need them at the front.

# It's conductive!

The side panels and the top/bottom panels do have conductive areas to give the best shielding possible.

# It's variable!

You can stack the side parts on top of each other to get any needed enclosure height. (2x 3U side panels will make a 6U enclosure)

# It's flexible!

Fix pcbs to mounting bars without drilling holes yourselfs, use the slots at the sidepanels to fix transformers or psu pcbs.

# It's quality!

Designed and manufactured in germany. Heavy duty powder coating, thread inserts

### Custamizable!

You can get holes, countersinks, threads, text at any position on the front, rear, top and bottom panels.

Handles, Brackets and mounting bars, ready made mono or stereo rearpanels, xIrs and iec connectors..

#### The story...

There are a lot of 19" enclosures availabe in the market. But they all have the same problems.

Most of them have front and rearpanels made out of steel, so drilling and cutting is not a good idea - as the drilled holes will corrode after some time. Our top/bottom covers, front and rearpanels are made out of **aluminum**. Also easy to drill yourselfs.

If enclosure have ventilation slots, they're mostly at the top of the case. So they will be covered by another 19" unit which goes above it. Too bad! Our enclosures have ventilation holes at the side, which at the same time act as slots to fix parts, like transformers. With standard enclosures you start to drill into the bottom panel, which will end up in ugly bottom panels and screws that stick out and can scratch other enclosures. We offer mounting rails, fixation panels and transformer mounting plates.

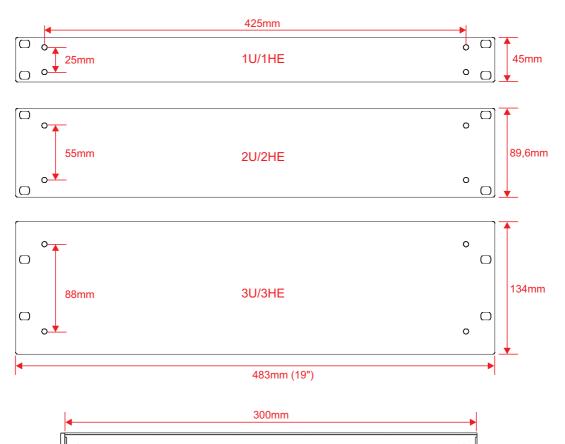
Some enclosures have bended top/bottom panels. The problem is that you can't place bigger components like vu meters to the frontpanel. Our top/bottom panels don't have these lips. We offer rails and 90° brackets if you need it to be more stable.

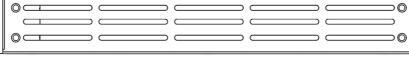
As all enclosure parts are made out of conductive material, all parts needs to be connected to earth potential. I haven't seen any standard enclosure that has groundlugs to connect the separate parts. Also you would need to connect the top, bottom, left panel, right panel, front and rearpanel to this earth. =6 connections. Our system alrady has groundlugs at the side panels. You can rotate the side panels so you can choose if you want to have the ground lug at the front or at thr rearside. The sidepanels and the rearpanel are also covered before powder coating to give contact between the individual enclosure parts.

We do have standard 1U, 2U and 3U side panels. But because of the special design of the side panels you're able to "stack" the side panels on top of each other to make any desired height. For example: Use two 2U side panels on top of each other to make a 4U enclosure.

Also you can order any parts as spareparts separately. So if you accidently drilled wrong holes into the bottom panel you don't need to buy a full new enclosure like with all other manufacturers. Just buy the individual spare parts!

#### Dimensions







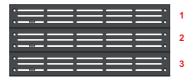
#### 300mm enclosure depth

While other enclosure have a depth of 200-250mm the 300mm enclosure gives enough depth for pcb's, tubes and transformers

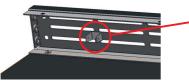


# Maximum of usable height If you want to use big assembly parts like vu meters... this enclosure makes it possible without cutting the enclosure

parts (like cutting the chamfered edges of the top/bottom cover)



Stackable side panels All side panels are stackable. You can make a 4U enclosure by using two 2U side panels. Or use two 1U side panels for a 2U enclosure, then you can use two 1U frontpanels which can be fixed to the enclosure seperately. (modular system)



#### Welded Contact pins for earth/starground Every side panel has a double ground connection for the Protection earth and starground. 6,3mm Flat-plug. By flipping the side panels you can choose if you want to have the earth connection close to the front or close to the rearpanel.

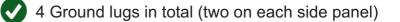
www.frontpanels.de

#### Earthing system/safety connections



Ground-Lugs are welded to the side panels

By rotating the side panel you can choos if you want to have the ground lugs at the more to the rear or more at the front





Side panels had been taped before powder-coating to make an electrical connection between all enclosure parts



Top and bottom panels had been taped before powder-coating to make an electrical connection between all enclosure parts

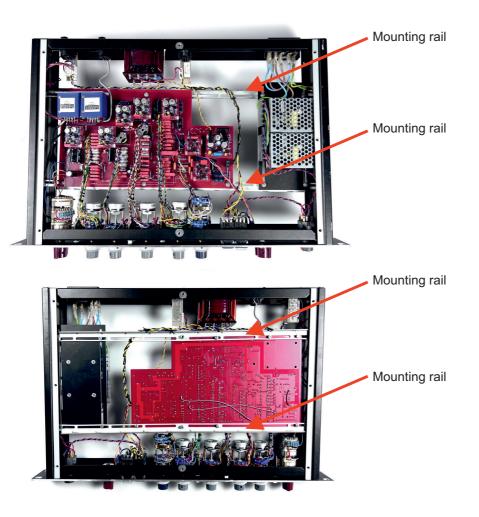


Rearpanels had been taped before powder-coating, to make an electrical connection between all enclosure parts

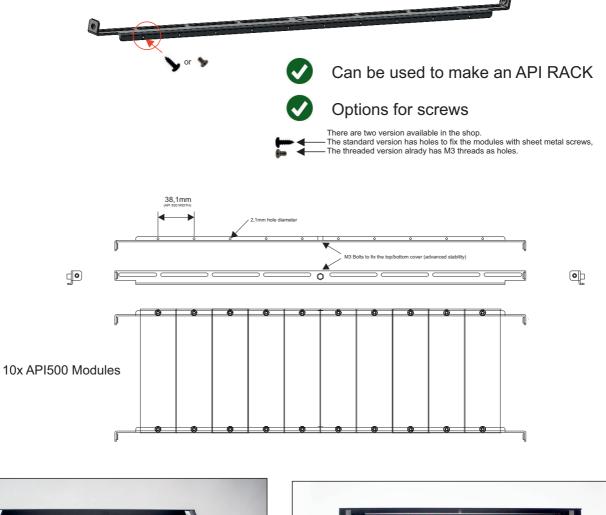
### The mounting rail



mounting rails can be placed at the front, at the rear, at the top, at the bottom



#### The mounting rail to make an API500/51X Rack

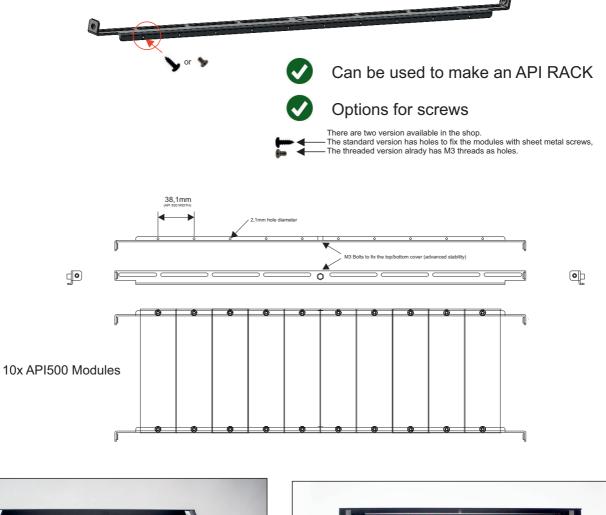








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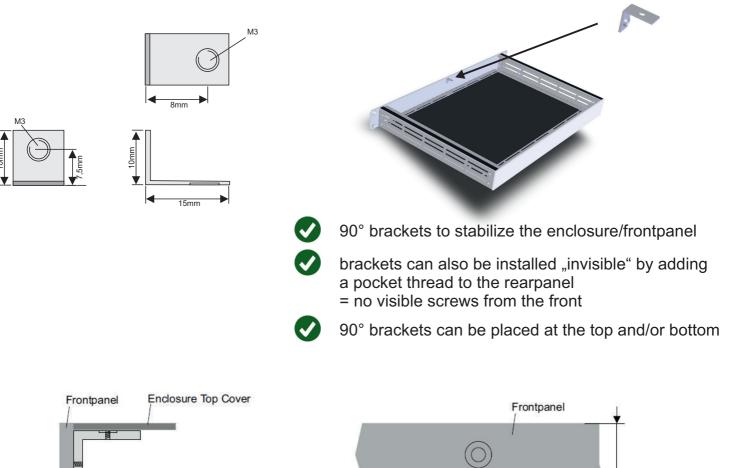








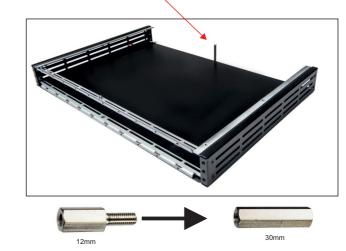
#### 90° Brackets



A distance can be used to connect the top and bottom panel (you can use standard bolts with 30mm +12mm to make on 42mm bolt)

8,5mm

45mm



Possible connections: M3 Countersink Hole Hole for Lense Head Screw Threaded bolt at rearside (invisible from the front)



**Enclosure Bottom Cover** 

### **Enclosure handles**











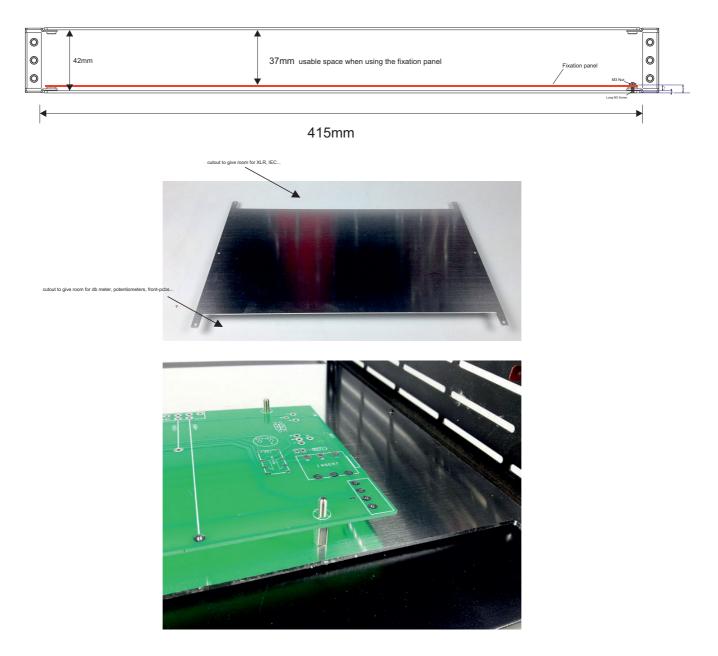




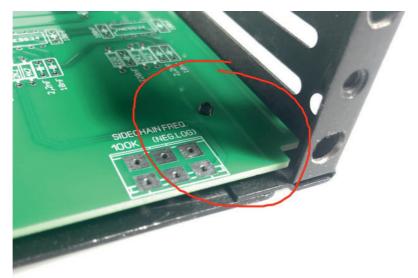


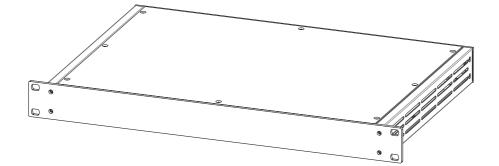
#### **Fixation panel**

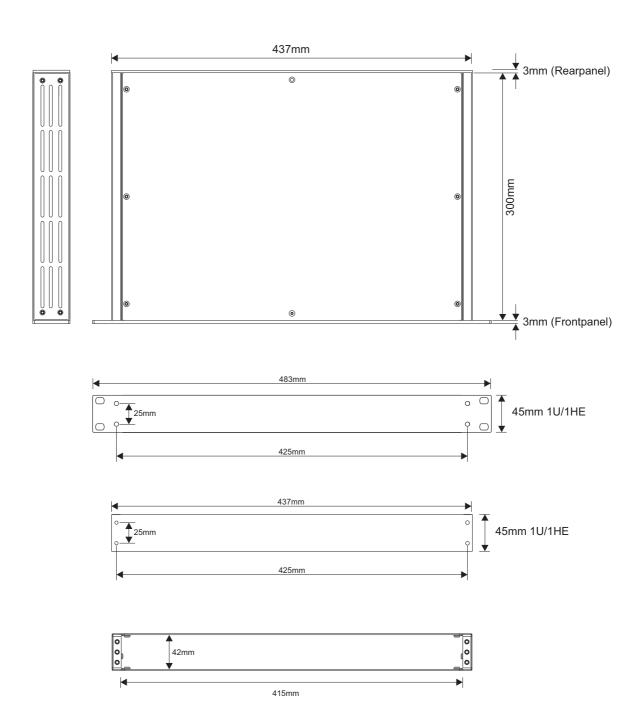
The fixation panel is a "second floor" which can be fixed inside the case. You can drill into this panel and the "real" bottom panel will not have holes visibly.

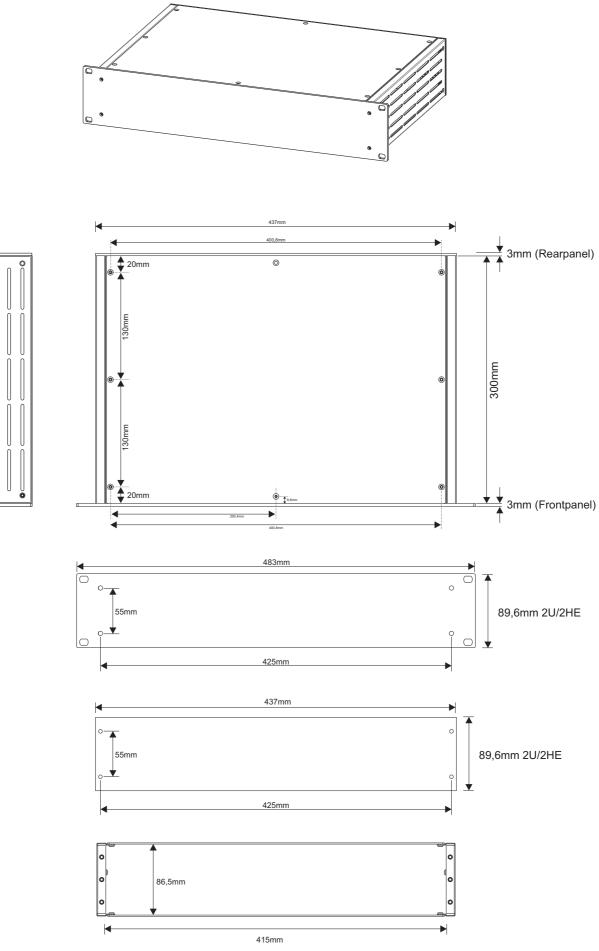


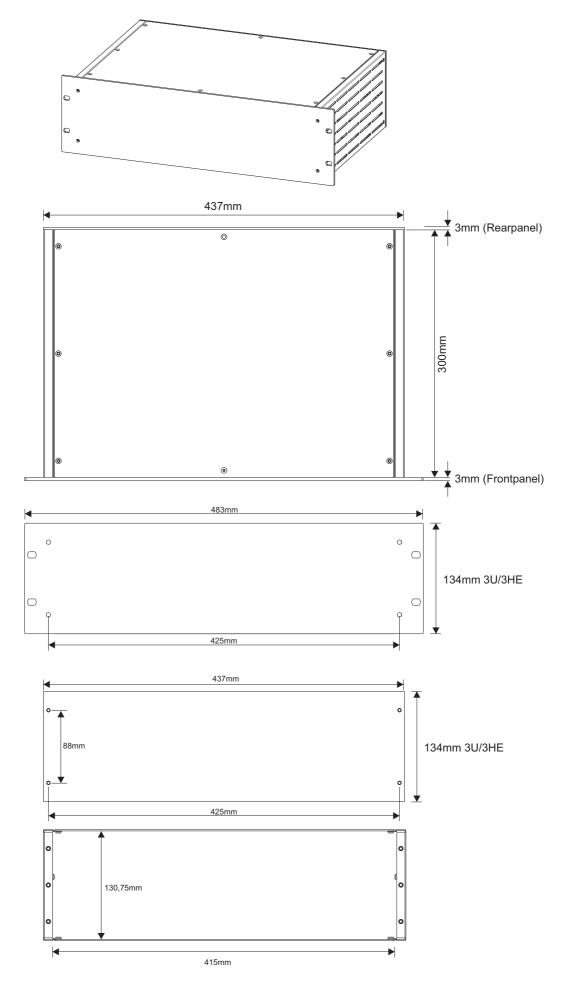
Tip: If you design the pcb yourselfs you can just fix the pcb at the positions where the 6 screws will fix the bottom panel to the enclosure. This way you will not need any additional fixation panel. Additional fixation points in the middle of the pcb can be made with self adhesive plastic distance holders.



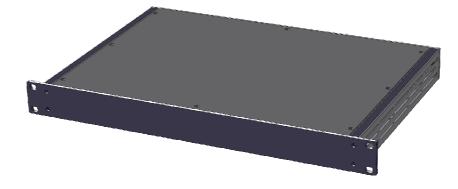












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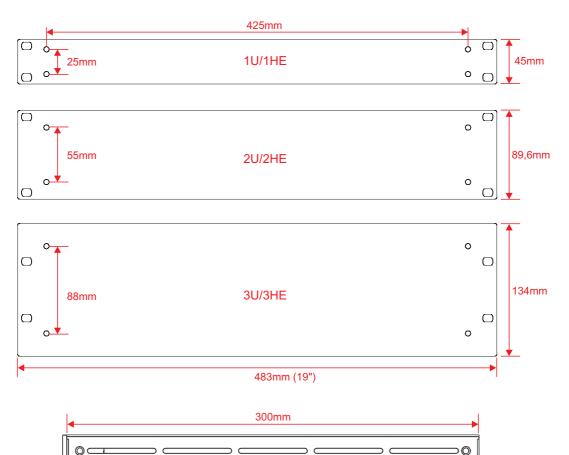
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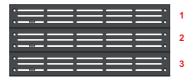
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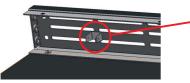


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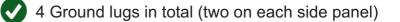
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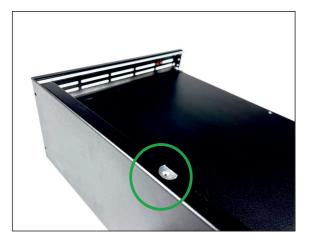




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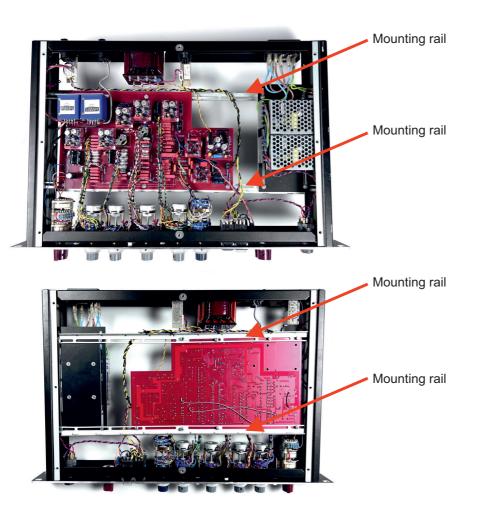


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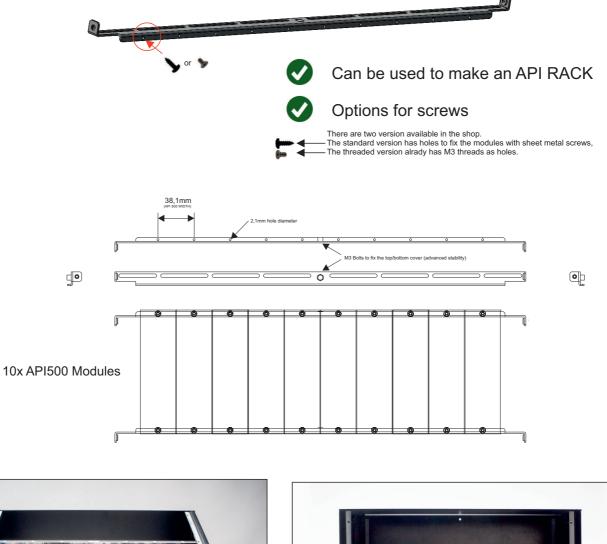
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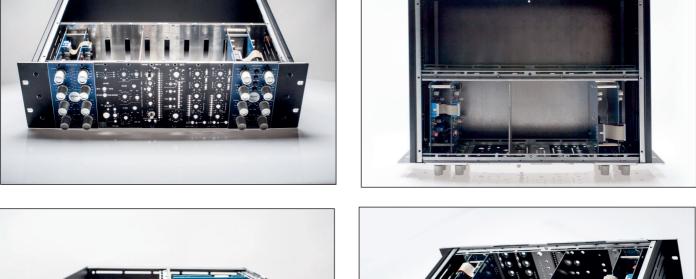


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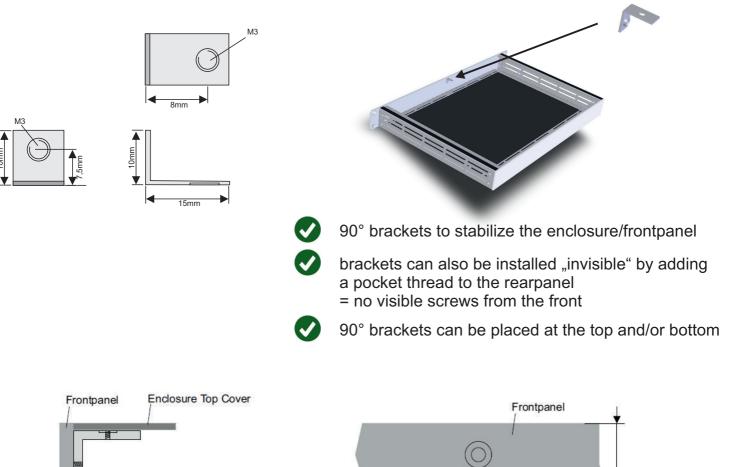








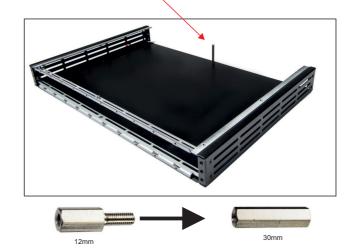
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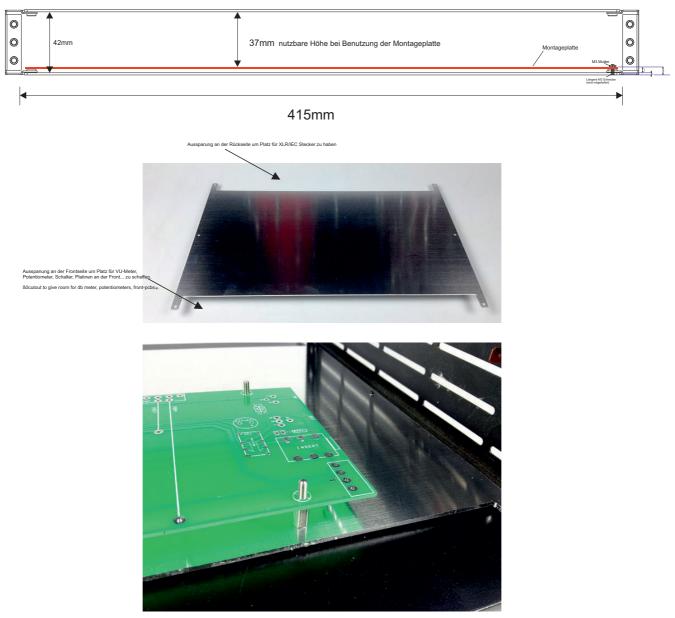




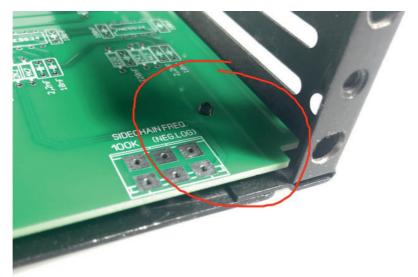


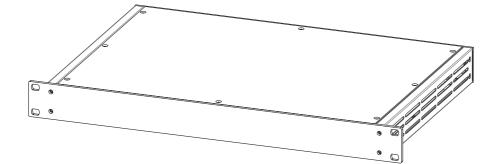
#### Montageplatte (Fixation panel)

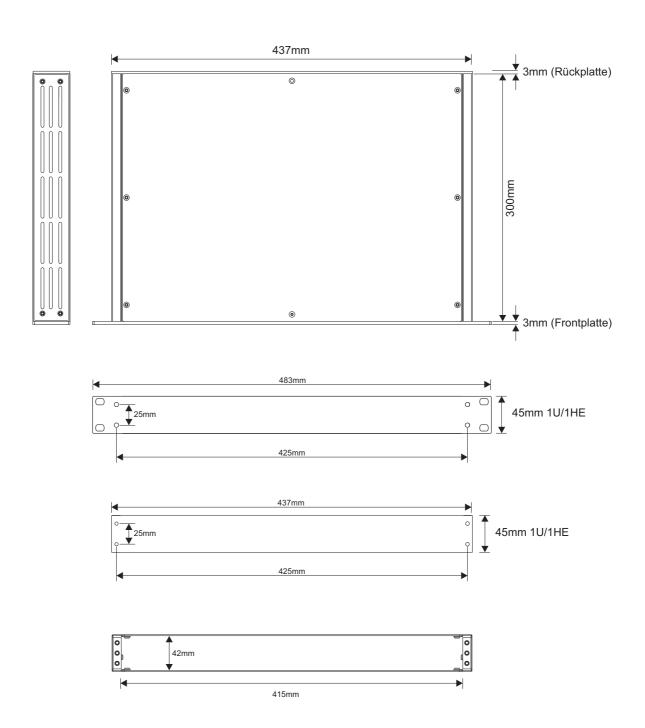
Die Montageplatte dient als "doppelten Boden" und wird im Gehäuse befestigte. Bohrungen die man in diese Platte macht sind später von außen nicht mehr sichtbar. Auf diese Weise hat man von außen keine störenden Schraubenköpfe und auch nicht benutzte Bohrlöcher sind nicht sichtbar.

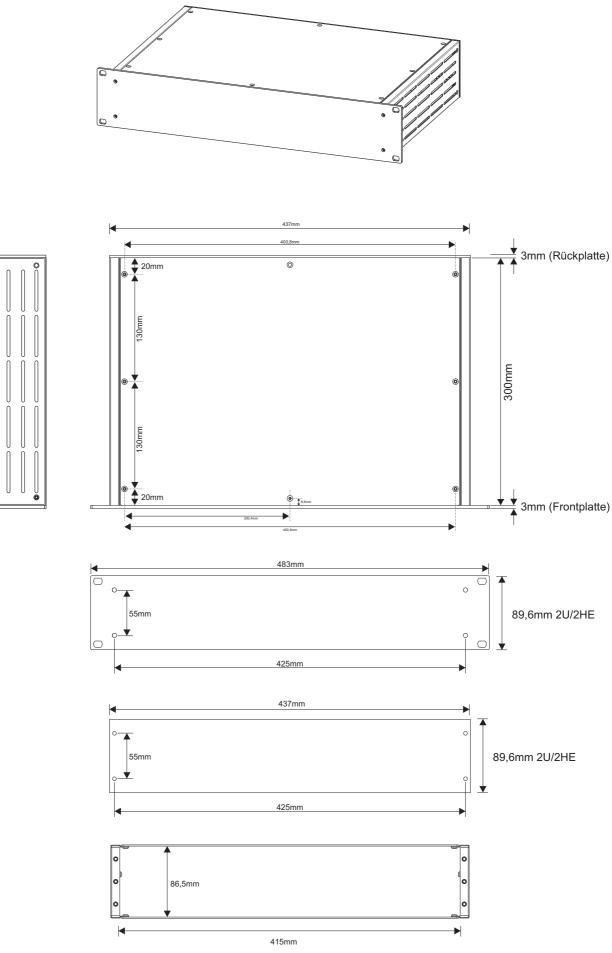


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